

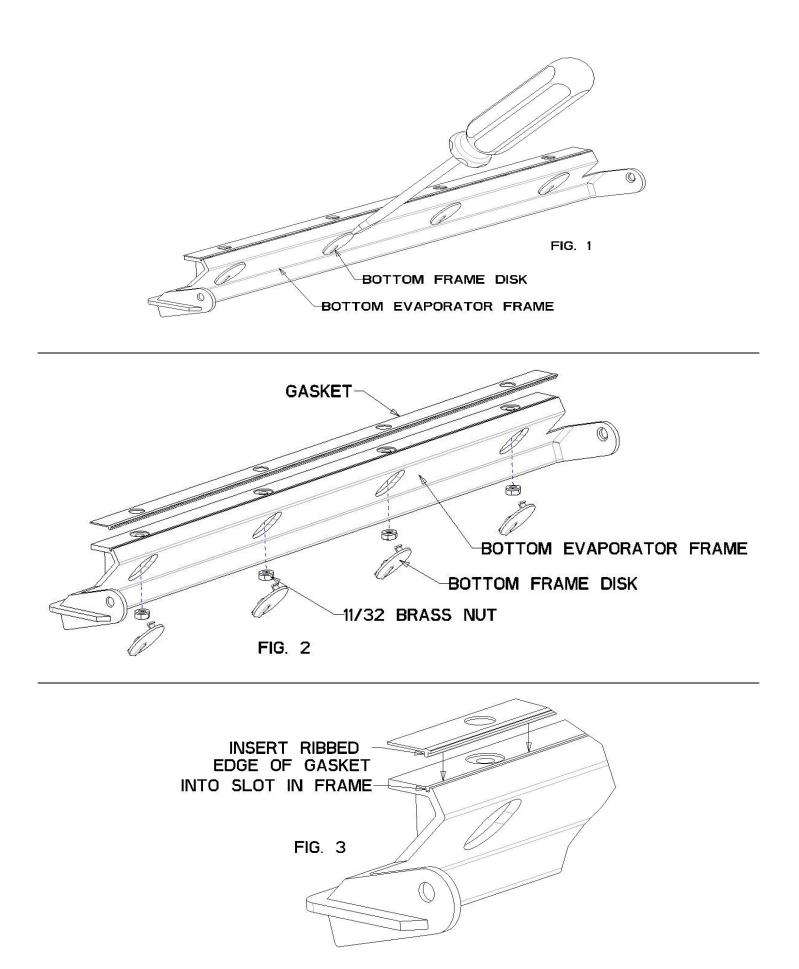
Use kit, 000004045, to replace bottom evaporator frame and gasket on all Q210 and Q270 ice machines. Kit includes all necessary hardware:

<u>Quantity</u>	Description
1	Bottom evaporator frame
1	Gasket
1	Tube silicone sealant
4	Bottom frame disks
4	Brass nuts
1	Instructions

Replacement Instructions:

- 1. Put ICE/OFF/CLEAN switch to the OFF position.
- 2. Remove water curtain from evaporator.
- 3. Using a small flat screwdriver, chip out all four bottom frame disks (Fig. 1). **IMPORTANT:** Be careful not to damage nuts and evaporator studs beneath disks.
- 4. Remove all four 11/32" brass nuts; pull bottom evaporator frame and gasket from evaporator (Fig. 2).
- 5. Remove excess silicone sealant from bottom corners.
- 6. Lay gasket flat on top of bottom evaporator frame with the ribbed edge of gasket in the slotted portion of the bottom evaporator frame (Fig. 3).
- 7. Install bottom evaporator frame and gasket on evaporator. Tighten four brass nuts so gasket is even with the front edge of bottom evaporator frame and evaporator. **IMPORTANT:** Do not over-tighten and smash gasket.
- 8. Apply silicone sealant to back edges of bottom frame disks. Insert new bottom frame disks into holes in bottom evaporator frame. Clean off excess silicone sealant.
- 9. With silicone sealant, seal corners where bottom evaporator frame meets side brackets. **IMPORTANT:** Allow one hour for silicone sealant to dry.
- 10. Put ICE/OFF/CLEAN switch to ICE position and verify ice machine is operating properly.

(See attached illustrations)



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